



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2370-1

Job Sheet 171005



Part No: D2370-1

Job Qty: 1 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 2/9/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		2/8/18	0.00	0.00	Purchasing		AT 18/03/18
110	Packaging	1 pcs		2/8/18	0.00	0.00	Packaging2		AT 18/03/18
120	QC	1 pcs		2/8/18	0.00	0.00	QC6		38
130	Small Fab	1 pcs		2/9/18	0.00	0.93	Small Fab		DAS-88 FF
140	QC	1 pcs		2/9/18	0.00	0.00	QC5		DAS 38
150	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging3	5/639	9-88 21 APR 03 2018
160	QC21-SA	1 Ea		2/9/18	0.00	0.00	QC21		21 APR 03 2018

Part Op 100 - Issue p/o: 038866 Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno Aviation Letter of Descriptions: compliance required

110 - Insure that letter of compliance is attached to w/o

130 - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg

140 - Check for loose rivet

150 - LOCATION :ST208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1P	Litter Frame Assembly	1 pcs (1 ea)	100-Purchasing	5056636
D2374	Stud	4 Ea (4 ea)	130-Small Fab	5044872
D2378	Bolt	4 Ea (4 ea)	130-Small Fab	5075050
D2484	Locknut	4 Ea (4 ea)	130-Small Fab	5054447
NAS1149D0416J	Washer	4 Ea (4 ea)	130-Small Fab	5038482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2370-1P	1	0	0
130-Small Fab	D2374	4	0	0
	D2378	4	17	0
	D2484	4	15	0
	NAS1149D0416J	4	3,350	0

Part Specifications

Specifications could not be found.

CONTRACT NO.



Litter Frame Assembly

PART NO: D2370-1
No/ Batch: S056687

PART NO: D2578
Serial No/Batch: S056687

Revision:

Operation:

Change No:

D2370-1

Packaging

Mfg Date: 03/29/18

Job No: 171005

ITEM	QTY	P/N	DESCRIPTION
	X	D2370-041	LITTER ASSEMBLY
1	1	D2370-1	LITTER FRAME ASSY
2	1	D4812-041	PATIENT STOP ASSY

D2370-1 LITTER FRAME ASSEMBLY

D4812-041 PATIENT STOP ASSY

POSITION PATIENT STOP OVER
FWD STUDS AND SECURE
WITH PIP PINS

D2370-041 LITTER ASSEMBLY

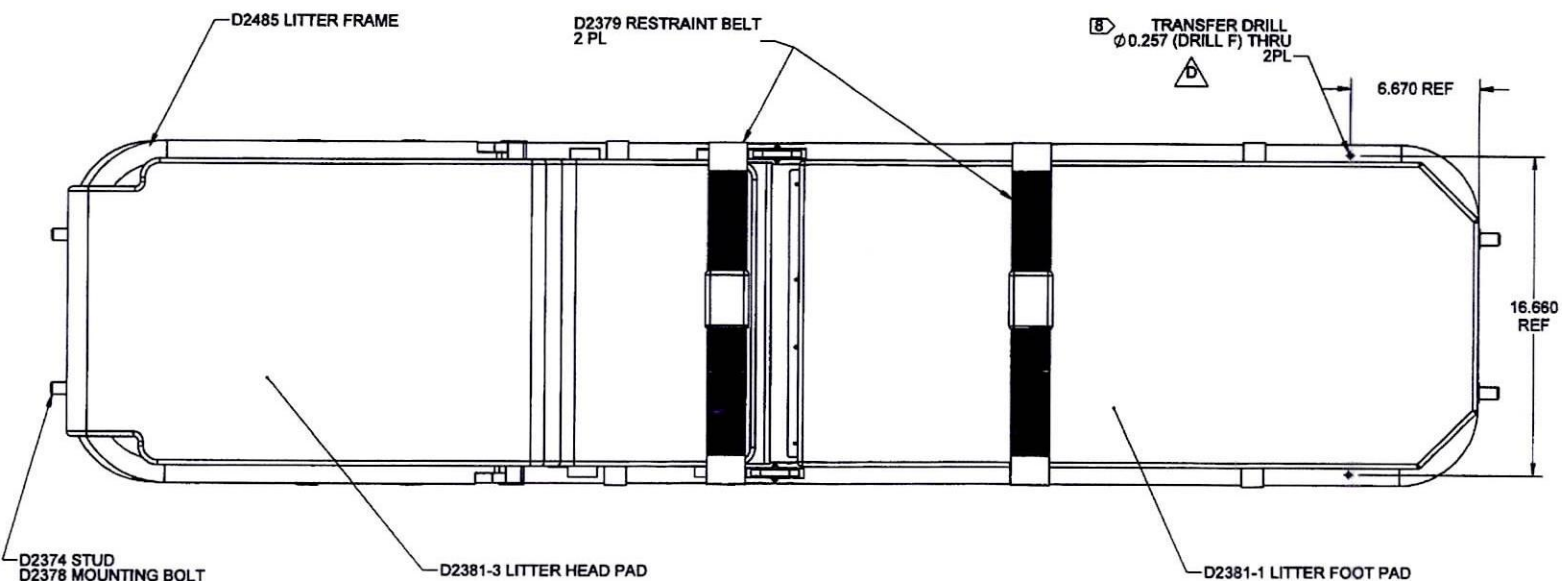
RELEASED
2013-05-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 25.73 Lbs

D	Ø0.257 HOLES WERE Ø0.191 HOLES, 2PL (2N C3-2), CREATED -1 AND -041 ASSEMBLIES, NEW DWG FORMAT	DB	13.03.27
C	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES AND 5.00 WAS 5.34	KE	08.11.21
B	ADDED Ø0.191 HOLES	KE	98.08.09
A	NEW ISSUE	NA	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAYKESBURY, ONTARIO, CANADA DRAWING NO. D2370 LITTER ASSEMBLY COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	
DRAWN	DB		
CHECKED	A.P.		
MFG. APPR.	2/		
APPROVED	1/		
DE APPR.	1/	REV. D SHEET 1 OF 2 SCALE NTS	
DATE	13.03.27		

ITEM	QTY -1	P/N	DESCRIPTION
	X	D2370-1	LITTER ASSEMBLY
1	4	D2374	STUD
2	4	D2378	MOUNTING BOLT
3	2	D2379	RESTRAINT BELT
4	1	D2381-1	LITTER FOOT PAD
5	1	D2381-3	LITTER HEAD PAD
6	4	D2484	LOCK NUT
7	1	D2485	LITTER FRAME
8	4	AN960JD416L	WASHER



RELEASED
2013-05-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2370-1" USING A REMOVABLE TAG AS PER QS1 044 METHOD 6.6
- 7) WEIGHT: 24.68 Lbs
- 8) TRANSFER DRILL USING D4812-041 AS TEMPLATE. ENSURE FIT AND REMOVE FOR SHIPPING

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D2370	REV. D SHEET 2 OF 2
DRAWN	DB			
CHECKED	A.P.	TITLE LITTER ASSEMBLY SCALE NTS		
MFG. APPR.	2/			
APPROVED	1/			
DE APPR.	1/			
DATE	13.03.27	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038866

Supplier: FER002-VU
Ferno Aviation Inc.
735-B Branch Dr.
Alpharetta, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

PO No: PO038866

PO Date: 1/25/18

Due Date: 3/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, DianePhone:
dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 15

Freight Terms:

Special Comments:

E-MAILED
JAN 26 2018

Conf.

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171002											
2	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171003											
3	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171004											
4	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171005											

Grand Total: \$7,412.00

Order Notes

rec'd At 18603/25

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
DBB



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038866

Supplier: FER002-VU
Ferno Aviation Inc.
735-B Branch Dr.
Alpharetta, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

PO No: PO038866

PO Date: 1/25/18

Due Date: 3/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 15

Freight Terms:

Special Comments:

E-MAILED
JAN 26 2018

Conf

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171002											
2	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171003											
3	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171004											
4	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	3/9/18	1 pcs	0 pcs	1 pcs	\$1,853.00/pcs	\$1,853.00
Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS job#171005											

Grand Total: \$7,412.00

Order Notes

rec'd At 18603/18

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
DB

FERNO Aviation, INC.

735-B Branch Dr
Alpharetta, GA 30004
Office 770-521-1005

Packing Slip

DATE	PACKING SLIP NO.
3/20/2018	18716

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO038866

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
PO038866	Net 30	CW	3/20/2018		Alpharetta,GA	
ITEM	DESCRIPTION				QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints S/N: (HS Code 8803.30.00.00), Serial # 18N389431, 18N389432, 18N389433, 18N389434 Notes: 1. Ship collect via FedEx Ground				4	4

Thank you for your order!

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 2/10/2018
Print Time: 11:05:09A
Page: 1

FAA R.S. #: YB1R632K

PACKING SLIP / CERTIFICATION

Packing Slip: 25785

Cust. ID: F38

TERMS: Net 30

Ship To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 11013
Ship Date: 2/12/2018

Ship Via: UPS 1- Ground
SO: 102170

FOB: ORIGIN
Sales Person: Duncan, Virginia

***** Ship UPS Ground acct # E1129E *****

Line	Part No	Qty	Ship Date	Ship Via	Ship To	Ship To	Ship To	Ship To	Ship To
1	50.00 EA	50.00	0.00	STFL					D
Description: STFC3030-810 Stretcher Belt -									

25785 2/15/18

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: 